


		<b>Specialist Oilfield Services K.S.C</b>				<b>SOS / QA / 10</b>			
<b>INSPECTION REPORT</b>									
<b>Job Number</b>		JO-25-387				<b>Report Number</b>		JO-25-387-2-01	
<b>Item Detail</b>		37-1/2" Rotary Table				<b>Inspection Date</b>		11/05/2025	
<b>Traceability</b>		SN# 122				<b>Procedure ref.</b>		QIP-45 issue 01 Rev 04..	
<b>Customer</b>		IRE				<b>Acceptance STD</b>		--	
<b>Inspection Stage</b>									
As received	After blasting / cleaning	After Pre-machining / proof machining	After welding	After final machining	After heat treatment	Prior assembly	After testing	After painting / coating	Final Inspection
<b>Inspection Details</b>									
#	Part Detail	Observation					Recommendation / Remark		
1	37-1/2" Rotary Table Make : IDECO  <b>SN# 122</b>	# Main body (SN: 122) external surface visually found ok #Master Bushing (SN: 310116) - lock pin found stuck (Qty-2 nos) # Pinion Hub (SN: N/A) : external surface visually found OK # Cover Plate (SN: Ideco-375-E): external surface visually found ok					# Subjected to client		
<b>NOTE:</b> N/A : NOT AVAILABLE / APPLICABLE									
<b>PICTURES / SKETCH / DRAWING REFERENCE</b>									
<div style="display: flex; justify-content: space-around;">   </div> <div style="text-align: center; margin-top: 20px;">  </div> <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div style="text-align: center;"> <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">Master Bushing</div> <div style="border: 1px solid black; padding: 2px;">Pinion Hub</div> </div> <div style="text-align: center;"> <div style="border: 1px solid black; padding: 2px; margin-bottom: 5px;">Cover plate</div> <div style="border: 1px solid black; padding: 2px;">Main Body</div> </div> </div>									



# Specialist Oilfield Services K.S.C

SOS / QA / 10

## INSPECTION REPORT

Job Number	JO-25-387	Report Number	JO-25-387-2-01
Item Detail	37-1/2" Rotary Table	Inspection Date	11/05/2025
Traceability	SN# 122	Procedure ref.	QIP-45 issue 01 Rev 04..
Customer	IRE	Acceptance STD	--

Master bushing lock pin stuck



Inspected By	Specialist Oilfield Services		Verified By	Specialist Oilfield Services
Name	Hasan Muhammed		Name	Arsath Allan
Date	11/05/2025		Date	11/05/2025
Signature			Signature	

Issue No. / Issue Date: 01 / 01.04.2024  
Rev. No. / Rev. Date: 01 / 11.11.2024