

Address : Shuaiba West Block 5, B-138 I, Mina Abdullah, Kuwait
 Tel: +965 23260760 * 23260711 * 23260701
 Fax : +965 23260710
 EMAIL: inspection@sigskuwait.com

CUSTOMER:
 LOCATION:
 SPECIFICATIONS USED:
 INSPECTION REPORT NO.
 PURCHASE ORDER

DS 1,VOL 3 ED 5 CAT [3-5]
 RSC-12-9910

4" TRI SPIRAL	H. W. Drill Pipe	XT 38	Connections	Pin Length(Min/Max)	
				Box Depth(Min/Max)	

Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
15PTYG22	4 3/4	4 3/4	2 7/16	31.06	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 15/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 7/8	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT07	4 3/4	4 3/4	2 7/16	30.58	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 3/4	OK	4 9/16	3 29/32	3 11/32	4.621	22	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH02	4 3/4	4 23/32	2 7/16	30.91	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	27 1/4	OK	4 9/16	3 29/32	3 11/32	4.621	24 9/16	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT20	4 3/4	4 3/4	2 7/16	31.05	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	23	OK	4 9/16	3 29/32	3 11/32	4.621	21 3/4	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT25	4 3/4	4 3/4	2 7/16	31.07	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 13/16	OK	4 9/16	3 29/32	3 11/32	4.621	22	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH22	4 3/4	4 3/4	2 7/16	30.92	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 3/16	OK	4 9/16	3 29/32	3 11/32	4.621	23 5/8	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT17	4 3/4	4 3/4	2 7/16	31.09	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 3/4	OK	4 9/16	3 29/32	3 11/32	4.621	22	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH13	4 3/4	4 3/4	2 7/16	30.84	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 1/8	HBW	4 9/16	3 29/32	3 11/32	4.621	21 3/16	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH019	4 3/4	4 3/4	2 7/16	30.95	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24 3/16	OK	4 9/16	3 29/32	3 11/32	4.621	23 13/16	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT23	4 3/4	4 3/4	2 7/16	31.08	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 13/16	OK	4 9/16	3 29/32	3 11/32	4.621	22	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	10	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	10	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	0	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	0	Total Good Conns	20	Pulled Threads	PT	Counter Bore	CB				
HB Box Damaged	1	Total Conns for Repair	0	Pitted Threads	PTD	Bevel	BVL	Blacklight	X	Redoping of Connections	X
HB Pin Damaged	0	Total Good Joints	10	Galled Threads	GT	Oversize (more than)	OS				
		Colour codes		Swelled	SW	Undersize (less than)	US	MPI Critical Areas	X	UTEA	
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				
Field Repairable	GREEN			INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - <20% Overall Coating Loss 3 - >25% to <35% Overall Coating Loss 4 - >35% Overall Coating Loss							

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:

ALL CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION.



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CUSTOMER: _____
 LOCATION: _____
 SPECIFICATIONS USED: DS 1,VOL 3 ED 5 CAT [3-5]
 INSPECTION REPORT NO. RSC-12-9911
 PURCHASE ORDER _____

4" TRI SPIRAL	H. W. Drill Pipe	XT 38	Connections	Pin Length(Min/Max)
				Box Depth(Min/Max)

Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
20PHXT23	4 3/4	4 3/4	2 7/16	31.06	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 7/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/4	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT22	4 3/4	4 3/4	2 7/16	31.04	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 11/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/8	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT24	4 23/32	4 23/32	2 7/16	31.03	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	23 15/16	OK	4 9/16	3 29/32	3 11/32	4.621	23 13/16	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
15P2YG25	4 3/4	4 3/4	2 7/16	30.66	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	21 1/4	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/8	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT03	4 3/4	4 3/4	2 7/16	30.71	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	23 13/16	HBW	4 9/16	3 29/32	3 11/32	4.621	21 5/8	HBW
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT16	4 3/4	4 3/4	2 7/16	30.98	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 13/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/4	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH01	4 3/4	4 3/4	2 7/16	30.81	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 7/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 13/16	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT13	4 3/4	4 3/4	2 7/16	31.06	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 7/8	OK	4 9/16	3 29/32	3 11/32	4.621	22	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT12	4 3/4	4 3/4	2 7/16	31.03	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	23	OK	4 9/16	3 29/32	3 11/32	4.621	22	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT01	4 3/4	4 3/4	2 7/16	31.04	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24 1/2	OK	4 9/16	3 29/32	3 11/32	4.621	23 13/16	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	10	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	10	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	0	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	0	Total Good Conns	20	Pulled Threads	PT	Counter Bore	CB	Blacklight	X	Redoping of Connections	X
HB Box Damaged	1	Total Conns for Repair	0	Pitted Threads	PTD	Bevel	BVL				
HB Pin Damaged	1	Total Good Joints	10	Galled Threads	GT	Oversize (more than)	OS	MPI Critical Areas	X	UTEA	
Colour codes				Sweiled	SW	Undersize (less than)	US				
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				

INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - ≤20% Overall Coating Loss 3 - →25% to ≤35% Overall Coating Loss 4 - →35% Overall Coating Loss

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-25

Inspector's Comments:

ALL CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION.



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CUSTOMER: _____
 LOCATION: _____
 SPECIFICATIONS USED: DS 1,VOL 3 ED 5 CAT [3-5]
 INSPECTION REPORT NO. RSC-12-9912
 PURCHASE ORDER _____

4" TRI SPIRAL	H. W. Drill Pipe	XT 38	Connections	Pin Length(Min/Max)	
				Box Depth(Min/Max)	

Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
14PTSH14	4 3/4	4 3/4	2 7/16	30.92	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 3/8	OK	4 9/16	3 29/32	3 11/32	4.621	23 1/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH39	4 3/4	4 3/4	2 7/16	30.89	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 5/16	OK	4 9/16	3 29/32	3 11/32	4.621	23 3/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
18PHXT43	4 3/4	4 23/32	2 7/16	31.11	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 7/8	HBD	4 9/16	3 29/32	3 11/32	4.621	22 1/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT102	4 3/4	4 3/4	2 7/16	30.95	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	23 3/8	OK	4 9/16	3 29/32	3 11/32	4.621	24	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH08	4 3/4	4 3/4	2 7/16	31.05	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	27 7/8	OK	4 9/16	3 29/32	3 11/32	4.621	24 5/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH18	4 23/32	4 23/32	2 7/16	30.95	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 3/16	OK	4 9/16	3 29/32	3 11/32	4.621	22 15/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT02	4 3/4	4 3/4	2 7/16	31.08	2	OK	BOX	DS	4 9/16	4	9/16	-	-	4.627	22 13/16	OK	4 9/16	3 29/32	3 11/32	4.621	22 1/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT06	4 3/4	4 3/4	2 7/16	31.07	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 15/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 7/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
15P2YG17	4 23/32	4 23/32	2 7/16	31.07	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 1/4	OK	4 9/16	3 29/32	3 11/32	4.621	22 1/16	OK
							PIN	DS	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT01	4 3/4	4 3/4	2 7/16	31.08	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 3/4	OK	4 9/16	3 29/32	3 11/32	4.621	21 3/4	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	9	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	9	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	1	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	1	Total Good Conns	18	Pulled Threads	PT	Counter Bore	CB				
HB Box Damaged	1	Total Conns for Repair	2	Pitted Threads	PTD	Bevel	BVL	Blacklight	X	Redoping of Connections	X
HB Pin Damaged	0	Total Good Joints	7	Galled Threads	GT	Oversize (more than)	OS				
Colour codes				Swelled	SW	Undersize (less than)	US	MPI Critical Areas	X	UTEA	
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:
01 BOX & 01 PIN CONNECTIONS WERE FOUND DAMAGED.
 ALL OTHER CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTIO



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CUSTOMER: _____
 LOCATION: _____
 SPECIFICATIONS USED: DS 1,VOL 3 ED 5 CAT [3-5]
 INSPECTION REPORT NO. RSC-12-9913
 PURCHASE ORDER _____

4" TRI SPIRAL	H. W. Drill Pipe	XT 38	Connections	Pin Length(Min/Max)	
				Box Depth(Min/Max)	

Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
22 PH012	4 3/4	4 23/32	2 7/16	30.93	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24 3/8	OK	4 9/16	3 29/32	3 11/32	4.621	24 5/16	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT 14	4 3/4	4 3/4	2 7/16	31.10	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 7/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 3/4	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH006	4 3/4	4 3/4	2 7/16	30.89	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 9/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/8	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT15	4 3/4	4 3/4	2 7/16	31.11	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 15/16	OK	4 9/16	3 29/32	3 11/32	4.621	22	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH45	4 3/4	4 3/4	2 7/16	30.54	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24	OK	4 9/16	3 29/32	3 11/32	4.621	18 5/8	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT16	4 3/4	4 3/4	2 7/16	30.91	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 1/4	OK	4 9/16	3 29/32	3 11/32	4.621	21 7/8	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT27	4 3/4	4 3/4	2 7/16	30.82	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 7/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 7/8	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH35	4 3/4	4 23/32	2 7/16	30.90	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26	OK	4 9/16	3 29/32	3 11/32	4.621	22	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT06	4 3/4	4 3/4	2 7/16	31.06	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 3/4	HBW	4 9/16	3 29/32	3 11/32	4.621	21 1/2	HBW
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH30	4 3/4	4 3/4	2 7/16	30.72	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 1/8	OK	4 9/16	3 29/32	3 11/32	4.621	19 7/8	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	10	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	10	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	0	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	0	Total Good Conns	20	Pulled Threads	PT	Counter Bore	CB				
HB Box Damaged	1	Total Conns for Repair	0	Pitted Threads	PTD	Bevel	BVL	Blacklight	X	Redoping of Connections	X
HB Pin Damaged	1	Total Good Joints	10	Galled Threads	GT	Oversize (more than)	OS				
Colour codes				Swelled	SW	Undersize (less than)	US	MPI Critical Areas	X	UTPA	
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				
Field Repairable	GREEN										

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:

INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - <20% Overall Coating Loss 3 - >25% to <35% Overall Coating Loss 4 - >35% Overall Coating Loss

ALL CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION.

INSPECTOR(S)
NABEEL
NDT LEVEL II



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CUSTOMER:
 LOCATION:
 SPECIFICATIONS USED:
 INSPECTION REPORT NO.
 PURCHASE ORDER

DS 1,VOL 3 ED 5 CAT [3-5]
 RSC-12-9914

4" TRI SPIRAL H. W. Drill Pipe								XT 38		Connections						Pin Length(Min/Max)		Box Depth(Min/Max)				
Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wail, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
19PHXT11	4 23/32	4 3/4	2 7/16	31.07	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 3/4	OK	4 9/16	3 29/32	3 11/32	4.621	22 1/8	OK
14PTSH36	4 3/4	4 3/4	2 7/16	30.89	2	OK	BOX	DS	4 9/16	4	9/16	-	-	4.627	26 7/16	OK	4 9/16	3 29/32	3 11/32	4.621	23	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
19PHXT19	4 3/4	4 3/4	2 7/16	31.04	2	OK	BOX	DS	4 9/16	4	9/16	-	-	4.627	22 3/4	OK	4 9/16	3 29/32	3 11/32	4.621	21 15/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT05	4 3/4	4 3/4	2 7/16	30.95	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 5/16	HBW	4 9/16	3 29/32	3 11/32	4.621	20 7/8	HBW
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PH024	4 3/4	4 3/4	2 7/16	30.97	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 11/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
15P2YG33	4 3/4	4 3/4	2 7/16	30.46	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 1/4	HBW	4 9/16	3 29/32	3 11/32	4.621	21 5/16	HBW
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH014	4 23/32	4 3/4	2 7/16	30.98	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 1/2	OK	4 9/16	3 29/32	3 11/32	4.621	21 5/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH004	4 3/4	4 3/4	2 7/16	30.91	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 5/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/2	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH013	4 23/32	4 3/4	2 7/16	31.02	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 9/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 3/4	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH015	4 3/4	4 3/4	2 7/16	30.92	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 1/2	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
Summary								Markings & Abbreviations							Inspection Services Mark "X" appropriately							
Good Box Connections	8	Refaced Connections		0	Cracked	CR	Refaced	RF	Visual							X	Lead Gauging					
Good Pin Connections	10	MS-RF Box		0	Damaged Shoulder	DS	Bore Back	BB														
Damaged/Def. Boxes	2	MS-RF Pin		0	Damaged Threads	DT	Relief Groove	RG	Dimensional							X	Thread Profile Gauge		X			
Damaged/Def. Pins	0	Total Good Conns		18	Pulled Threads	PT	Counter Bore	CB	Blacklight							X	Redoping of Connections		X			
HB Box Damaged	2	Total Conns for Repair		2	Pitted Threads	PTD	Bevel	BVL	MPI Critical Areas							X	UTEA					
HB Pin Damaged	2	Total Good Joints		8	Galled Threads	GT	Oversize (more than)	OS														
Colour codes								Swelled	SW	Undersize (less than)	US											
Shop Repairable	YELLOW	Scrapped		RED	Pitted Seal	PS	Machine Shop Reface	MS-RF														
Field Repairable	GREEN								INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - ≤20% Overall Coating Loss 3 - →25% to ≤35% Overall Coating Loss 4 - →35% Overall Coating Loss													
Inspector's Comments:								02 BOX CONNECTIONS WERE FOUND DAMAGED. ALL OTHER CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION														
Serial No.	Equipment Name		Calibration Due Date																			
2165885	BLACK LIGHT		16-Apr-26																			
DCC-102	COIL		16-Apr-26																			
2634	AC YOKE		16-Apr-26																			
1716001012	U.V METER		16-Apr-26																			
04927	FIELD INDICATOR		16-Apr-26																			
ACYB-152	TEST BLOCK		14-Jan-26																			



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CUSTOMER: _____
 LOCATION: _____
 SPECIFICATIONS USED: DS 1,VOL 3 ED 5 CAT [3-5]
 INSPECTION REPORT NO. RSC-12-9915
 PURCHASE ORDER _____

4" TRI SPIRAL	H. W. Drill Pipe	XT 38	Connections	Pin Length(Min/Max)	
				Box Depth(Min/Max)	

Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
22PH007	4 3/4	4 3/4	2 7/16	31.02	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 1/4	OK	4 9/16	3 29/32	3 11/32	4.621	21 3/4	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT12	4 3/4	4 3/4	2 7/16	31.02	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24 3/16	OK	4 9/16	3 29/32	3 11/32	4.621	23 11/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH23	4 3/4	4 3/4	2 7/16	30.97	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	27 5/16	OK	4 9/16	3 29/32	3 11/32	4.621	24 1/2	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH23	4 3/4	4 3/4	2 7/16	30.90	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 1/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 7/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
18PHXT09	4 3/4	4 3/4	2 7/16	30.96	2	OK	BOX	DS	4 9/16	4	9/16	-	-	4.627	22 5/8	HBW	4 9/16	3 29/32	3 11/32	4.621	22 7/16	HBW
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PH21	4 3/4	4 3/4	2 7/16	31.07	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 3/4	OK	4 9/16	3 29/32	3 11/32	4.621	21 9/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH08	4 3/4	4 3/4	2 15/32	31.00	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24	OK	4 9/16	3 29/32	3 11/32	4.621	24 3/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH05	4 3/4	4 3/4	2 15/32	30.98	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	23 5/8	OK	4 9/16	3 29/32	3 11/32	4.621	23 3/4	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH22	4 3/4	4 3/4	2 15/32	30.45	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24 5/8	OK	4 9/16	3 29/32	3 11/32	4.621	19 7/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH009	4 3/4	4 3/4	2 7/16	30.89	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	21 3/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 13/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	9	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	10	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	1	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	0	Total Good Conns	19	Pulled Threads	PT	Counter Bore	CB	Blacklight	X	Redoping of Connections	X
HB Box Damaged	1	Total Conns for Repair	1	Pitted Threads	PTD	Bevel	BVL				
HB Pin Damaged	1	Total Good Joints	9	Galled Threads	GT	Oversize (more than)	OS	MPI Critical Areas	X	UTEA	
		Colour codes		Swelled	SW	Undersize (less than)	US				
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				
Field Repairable	GREEN			INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - ≤20% Overall Coating Loss 3 - >25% to ≤35% Overall Coating Loss 4 - >35% Overall Coating Loss							

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:
01 BOX CONNECTION WAS FOUND DAMAGED.
 ALL OTHER CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION



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CUSTOMER: _____
 LOCATION: _____
 SPECIFICATIONS USED: _____
 INSPECTION REPORT NO. **DS 1,VOL 3 ED 5 CAT [3-5]**
 PURCHASE ORDER _____
RSC-12-9916

4" TRI SPIRAL	H. W. Drill Pipe	XT 38	Connections	Pin Length(Min/Max)	
				Box Depth(Min/Max)	

Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
13PTSH18	4 3/4	4 3/4	2 7/16	30.80	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	25 1/16	OK	4 9/16	3 29/32	3 11/32	4.621	23 1/2	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH12	4 3/4	4 3/4	2 7/16	30.93	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	23 1/8	OK	4 9/16	3 29/32	3 11/32	4.621	24 3/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT11	4 3/4	4 3/4	2 15/32	31.08	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 13/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 9/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH26	4 13/16	4 3/4	2 7/16	30.76	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	25 1/16	OK	4 9/16	3 29/32	3 11/32	4.621	23 7/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH25	4 3/4	4 3/4	2 15/32	30.67	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	25 15/16	OK	4 9/16	3 29/32	3 11/32	4.621	20 3/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH23	4 3/4	4 3/4	2 15/32	30.85	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24 1/4	OK	4 9/16	3 29/32	3 11/32	4.621	24 3/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH36	4 3/4	4 3/4	2 7/16	30.47	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26	OK	4 9/16	3 29/32	3 11/32	4.621	20 13/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH03	4 3/4	4 3/4	2 15/32	30.88	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	27 9/16	OK	4 9/16	3 29/32	3 11/32	4.621	22	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH20	4 3/4	4 3/4	2 15/32	30.18	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	18 3/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 15/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH31	4 3/4	4 3/4	2 9/16	30.73	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	25 9/16	OK	4 9/16	3 29/32	3 11/32	4.621	23 11/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary			Markings & Abbreviations			Inspection Services Mark "X" appropriately					
Good Box Connections	10	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	10	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	0	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	0	Total Good Conns	20	Pulled Threads	PT	Counter Bore	CB				
HB Box Damaged	0	Total Conns for Repair	0	Pitted Threads	PTD	Bevel	BVL	Blacklight	X	Redoping of Connections	X
HB Pin Damaged	0	Total Good Joints	10	Galled Threads	GT	Oversize (more than)	OS				
Colour codes				Swelled	SW	Undersize (less than)	US	MPI Critical Areas	X	UTEA	
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				
Field Repairable	GREEN			INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - ≤20% Overall Coating Loss 3 - >25% to ≤35% Overall Coating Loss 4 - >35% Overall Coating Loss							

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:

ALL CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION.



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CUSTOMER: _____
 LOCATION: _____
 SPECIFICATIONS USED: DS 1,VOL 3 ED 5 CAT [3-5]
 INSPECTION REPORT NO. RSC-12-9917
 PURCHASE ORDER _____

4" TRI SPIRAL	H. W. Drill Pipe	XT 38	Connections	Pin Length(Min/Max) Box Depth(Min/Max)
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Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, In	Tool Jt. Length, in	HB Condition
13PTSH21	4 3/4	4 3/4	2 7/16	30.79	2	OK	BOX	GT	4 9/16	4	9/16	-	-	4.627	25 15/16	OK	4 9/16	3 29/32	3 11/32	4.621	24 9/16	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH01	4 3/4	4 3/4	2 7/16	31.00	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24 3/16	OK	4 9/16	3 29/32	3 11/32	4.621	24 1/4	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT20	4 23/32	4 23/32	2 15/32	30.94	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	23 1/16	OK	4 9/16	3 29/32	3 11/32	4.621	24	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH04	4 3/4	4 3/4	2 7/16	30.78	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 1/16	OK	4 9/16	3 29/32	3 11/32	4.621	22 3/4	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH10	4 3/4	4 3/4	2 15/32	31.03	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	23 13/16	OK	4 9/16	3 29/32	3 11/32	4.621	24	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH24	4 3/4	4 3/4	2 15/32	30.86	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24	OK	4 9/16	3 29/32	3 11/32	4.621	23 3/16	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT14	4 23/32	4 3/4	2 7/16	30.93	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24 7/16	OK	4 9/16	3 29/32	3 11/32	4.621	23 11/16	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH15	4 3/4	4 3/4	2 15/32	30.88	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	23 3/4	OK	4 9/16	3 29/32	3 11/32	4.621	24 1/16	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH24	4 3/4	4 3/4	2 15/32	30.90	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	27 1/16	OK	4 9/16	3 29/32	3 11/32	4.621	24 1/4	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH19	4 3/4	4 3/4	2 9/16	30.66	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 15/16	OK	4 9/16	3 29/32	3 11/32	4.621	20 7/8	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	9	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	10	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	1	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	0	Total Good Conns	19	Pulled Threads	PT	Counter Bore	CB				
HB Box Damaged	0	Total Conns for Repair	1	Pitted Threads	PTD	Bevel	BVL	Blacklight	X	Redoping of Connections	X
HB Pin Damaged	0	Total Good Joints	9	Galled Threads	GT	Oversize (more than)	OS				
Colour codes				Swelled	SW	Undersize (less than)	US	MPI Critical Areas	X	UTEA	
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				

INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - ≤20% Overall Coating Loss 3 - >25% to ≤35% Overall Coating Loss 4 - >35% Overall Coating Loss

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:
01 BOX CONNECTION WAS FOUND DAMAGED.
 ALL OTHER CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION



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CUSTOMER:
 LOCATION:
 SPECIFICATIONS USED:
 INSPECTION REPORT NO.
 PURCHASE ORDER

DS 1,VOL 3 ED 5 CAT [3-5]
 RSC-12-9918

4" TRI SPIRAL	H. W. Drill Pipe	XT 38	Connections	Pin Length(Min/Max)	
				Box Depth(Min/Max)	

Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
16PTSH20	4 3/4	4 3/4	2 7/16	30.85	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	24 3/16	OK	4 9/16	3 29/32	3 11/32	4.621	24 3/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH41	4 3/4	4 3/4	2 7/16	30.25	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	21 3/8	OK	4 9/16	3 29/32	3 11/32	4.621	19 9/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH14	4 3/4	4 3/4	2 7/16	30.89	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 1/2	OK	4 9/16	3 29/32	3 11/32	4.621	23 3/4	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH40	4 3/4	4 3/4	2 7/16	30.78	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	27 1/4	OK	4 9/16	3 29/32	3 11/32	4.621	22 7/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH34	4 3/4	4 23/32	2 7/16	30.92	2	OK	BOX	OK	4 9/16	4	9/16	-	-	4.627	27 3/8	OK	4 9/16	3 29/32	3 11/32	4.621	24 9/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	5	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	5	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	0	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	0	Total Good Conns	10	Pulled Threads	PT	Counter Bore	CB				
HB Box Damaged	0	Total Conns for Repair	0	Pitted Threads	PTD	Bevel	BVL	Blacklight	X	Redoping of Connections	X
HB Pin Damaged	0	Total Good Joints	5	Galled Threads	GT	Oversize (more than)	OS				
Colour codes				Swelled	SW	Undersize (less than)	US	MPI Critical Areas	X	UTEA	
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				
Field Repairable	GREEN	INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - ≤20% Overall Coating Loss 3 - >25% to ≤35% Overall Coating Loss 4 - >35% Overall Coating Loss									

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:

ALL CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION.



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CUSTOMER:
 LOCATION:
 SPECIFICATIONS USED:
 INSPECTION REPORT NO.
 PURCHASE ORDER

DS 1,VOL 3 ED 5 CAT [3-5]
 RSC-12-9938

4" TRI SPIRAL H. W. Drill Pipe								XT 38		Connections					Pin Length(Min/Max)		Box Depth(Min/Max)					
Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	QA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
13PTSH10	4 23/32	4 23/32	2 7/16	30.83	2	-	BOX	DS	4 9/16	4	9/16	-	-	4.627	26 3/8	OK	4 9/16	3 29/32	3 11/32	4.621	24 3/4	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH25	4 3/4	4 3/4	2 7/16	30.91	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 9/16	OK	4 9/16	3 29/32	3 11/32	4.621	23	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
14PTSH09	4 3/4	4 3/4	2 7/16	30.91	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 1/8	OK	4 9/16	3 29/32	3 11/32	4.621	23 3/16	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH008	4 3/4	4 23/32	2 7/16	30.89	2	-	BOX	DS+GT	4 9/16	4	9/16	-	-	4.627	26 1/8	OK	4 9/16	3 29/32	3 11/32	4.621	22	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH023	4 3/4	4 3/4	2 7/16	31.01	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	24 1/8	OK	4 9/16	3 29/32	3 11/32	4.621	24 1/8	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH020	4 3/4	4 3/4	2 7/16	30.98	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 5/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 3/4	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
15P2YG44	4 3/4	4 23/32	2 7/16	31.00	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	23	OK	4 9/16	3 29/32	3 11/32	4.621	24	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH021	4 3/4	4 3/4	2 7/16	31.05	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 5/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 3/4	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH008	4 3/4	4 3/4	2 7/16	31.06	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 5/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 13/16	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH005	4 3/4	4 3/4	2 7/16	31.07	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 9/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 3/4	OK
							PIN	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	8	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	10	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	2	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	0	Total Good Conns	18	Pulled Threads	PT	Counter Bore	CB				
HB Box Damaged	0	Total Conns for Repair	2	Pitted Threads	PTD	Bevel	BVL	Blacklight	X	Redoping of Connections	X
HB Pin Damaged	0	Total Good Joints	8	Galled Threads	GT	Oversize (more than)	OS				
Colour codes				Swelled	SW	Undersize (less than)	US	MPI Critical Areas	X	UTEA	
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				

INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - ≤20% Overall Coating Loss 3 - →25% to ≤35% Overall Coating Loss 4 - →35% Overall Coating Loss

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:
02 BOX CONNECTIONS WERE FOUND DAMAGED.
 ALL OTHER CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION



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CUSTOMER: _____
 LOCATION: _____
 SPECIFICATIONS USED: DS 1,VOL 3 ED 5 CAT [3-5]
 INSPECTION REPORT NO. RSC-12-9940
 PURCHASE ORDER _____

4" TRI SPIRAL	H. W. Drill Pipe	XT 38	Connections	Pin Length(Min/Max)
				Box Depth(Min/Max)

Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
20PHXT04	4 3/4	4 3/4	2 7/16	30.46	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 7/8	OK	4 9/16	3 29/32	3 11/32	4.621	24	OK
22PH011	4 3/4	4 3/4	2 7/16	31.01	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 3/4	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/2	OK
							PIN	DS	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT25	4 3/4	4 3/4	2 7/16	31.07	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 15/16	HBW	4 9/16	3 29/32	3 11/32	4.621	21 5/8	HBW
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT09	4 3/4	4 3/4	2 7/16	30.71	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 3/4	HBW	4 9/16	3 29/32	3 11/32	4.621	17 1/4	HBW
							PIN	DS	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH010	4 3/4	4 3/4	2 7/16	31.04	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 1/2	HBW	4 9/16	3 29/32	3 11/32	4.621	21 1/2	HBW
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
18PHXT31	4 3/4	4 3/4	2 7/16	31.08	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 7/8	OK	4 9/16	3 29/32	3 11/32	4.621	22 1/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
18PHXT10	4 3/4	4 3/4	2 7/16	30.98	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 3/4	HBW	4 9/16	3 29/32	3 11/32	4.621	22	HBW
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
15P2YG37	4 3/4	4 3/4	2 7/16	30.84	2	-	BOX	DS	4 9/16	4	9/16	-	-	4.627	20 5/8	HBW	4 9/16	3 29/32	3 11/32	4.621	20 1/4	HBW
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT22	4 3/4	4 3/4	2 7/16	31.02	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 1/2	OK	4 9/16	3 29/32	3 11/32	4.621	21 7/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	8	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	7	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	1	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	2	Total Good Conns	15	Pulled Threads	PT	Counter Bore	CB				
HB Box Damaged	5	Total Conns for Repair	3	Pitted Threads	PTD	Bevel	BVL	Blacklight	X	Redoping of Connections	X
HB Pin Damaged	5	Total Good Joints	6	Galled Threads	GT	Oversize (more than)	OS				
Colour codes				Swelled	SW	Undersize (less than)	US	MPI Critical Areas	X	UTEA	
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				

INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - 520% Overall Coating Loss 3 - >25% to ≤35% Overall Coating Loss 4 - >35% Overall Coating Loss

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:
01 BOX & 02 PIN CONNECTIONS WERE FOUND DAMAGED.
 ALL OTHER CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION



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DS 1,VOL 3 ED 5 CAT [3-5]
 RSC-12-9941

4" TRI SPIRAL H. W. Drill Pipe								XT 38		Connections					Pin Length(Min/Max)		Box Depth(Min/Max)					
Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
16PTSH11	4 3/4	4 3/4	2 7/16	31.02	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 7/8	OK	4 9/16	3 29/32	3 11/32	4.621	23 11/16	OK
22PH016	4 3/4	4 3/4	2 7/16	30.97	2	-	BOX	PT	4 9/16	4	9/16	-	-	4.627	22 3/4	HBW	4 9/16	3 29/32	3 11/32	4.621	21 5/8	HBW
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT08	4 3/4	4 3/4	2 7/16	30.98	2	-	BOX	PT	4 9/16	4	9/16	-	-	4.627	22 15/16	HBW	4 9/16	3 29/32	3 11/32	4.621	20 3/8	HBW
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH04	4 3/4	4 3/4	2 7/16	30.99	2	-	BOX	DS	4 9/16	4	9/16	-	-	4.627	22 3/4	OK	4 9/16	3 29/32	3 11/32	4.621	23 1/8	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH017	4 3/4	4 3/4	2 7/16	30.97	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 1/2	OK	4 9/16	3 29/32	3 11/32	4.621	24	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH33	4 25/32	4 3/4	2 7/16	30.72	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 7/8	OK	4 9/16	3 29/32	3 11/32	4.621	23 7/16	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
22PH003	4 3/4	4 3/4	2 7/16	30.93	2	-	BOX	PT	4 9/16	4	9/16	-	-	4.627	22 3/4	HBW	4 9/16	3 29/32	3 11/32	4.621	21 5/8	HBW
							PIN	PT	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH11	4 3/4	4 3/4	2 7/16	30.89	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	20 5/8	OK	4 9/16	3 29/32	3 11/32	4.621	23 3/4	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
15P2YG13	4 23/32	4 23/32	2 7/16	31.05	2	-	BOX	PT	4 9/16	4	9/16	-	-	4.627	22 1/2	OK	4 9/16	3 29/32	3 11/32	4.621	23 7/16	OK
							PIN	DS	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
20PHXT24	4 3/4	4 3/4	2 7/16	30.26	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 1/2	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/2	OK
							PIN	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	5	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	8	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	5	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	2	Total Good Conns	13	Pulled Threads	PT	Counter Bore	CB				
HB Box Damaged	3	Total Conns for Repair	7	Pitted Threads	PTD	Bevel	BVL	Blacklight	X	Redoping of Connections	X
HB Pin Damaged	3	Total Good Joints	5	Galled Threads	GT	Oversize (more than)	OS				
Colour codes				Swelled	SW	Undersize (less than)	US	MPI Critical Areas	X	UTEA	
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:

05 BOX & 02 PIN CONNECTIONS WERE FOUND DAMAGED.
 ALL OTHER CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION



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 INSPECTION REPORT NO.
 PURCHASE ORDER

DS 1,VOL 3 ED 5 CAT [3-5]
 RSC-12-9942

4" TRI SPIRAL H. W. Drill Pipe XT 38 Connections

Tool Specification & MPI/LPT Results								Dimensional Data and Conditions														
Serial No.	OD Box, in	OD, Pin in	ID, in	OA Length, ft.	IPC Condition	Center Upset OD & Status	TJ Connection & Status		BOX							PIN						
									Bvl Dia, in	CB Dia, in	CB Depth/Wall, in	BB length, in	BB Dia, in	Box Depth, in	Tool Jt. Length, in	HB Condition	BVL Dia, in	Pin Cyl. Dia, in.	Pin Nose Dia, in.	Pin Length, in	Tool Jt. Length, in	HB Condition
22PH002	4 3/4	4 3/4	2 7/16	31.06	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	22 11/16	OK	4 9/16	3 29/32	3 11/32	4.621	21 5/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH27	4 3/4	4 25/32	2 7/16	30.81	3	-	BOX	PT	4 9/16	4	9/16	-	-	4.627	26 3/4	OK	4 9/16	3 29/32	3 11/32	4.621	23 1/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH32	4 3/4	4 3/4	2 7/16	30.83	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 1/8	OK	4 9/16	3 29/32	3 11/32	4.621	22 1/8	OK
							PIN	DS	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH22	4 3/4	4 3/4	2 7/16	30.87	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	23 1/2	OK	4 9/16	3 29/32	3 11/32	4.621	23 5/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
15P2YG19	4 3/4	4 3/4	2 7/16	31.04	2	-	BOX	DS+GT	4 9/16	4	9/16	-	-	4.627	22 1/4	OK	4 9/16	3 29/32	3 11/32	4.621	21 1/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH17	4 3/4	4 3/4	2 7/16	30.87	2	-	BOX	DS	4 9/16	4	9/16	-	-	4.627	23 5/8	OK	4 9/16	3 29/32	3 11/32	4.621	21 7/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH42	4 3/4	4 3/4	2 7/16	30.95	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	25 5/8	OK	4 9/16	3 29/32	3 11/32	4.621	23 3/4	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
16PTSH09	4 3/4	4 3/4	2 7/16	30.96	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	23 1/4	OK	4 9/16	3 29/32	3 11/32	4.621	23 5/16	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH06	4 3/4	4 3/4	2 7/16	30.44	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	27 1/2	OK	4 9/16	3 29/32	3 11/32	4.621	24 5/8	OK
							PIN	OK	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK
13PTSH44	4 3/4	4 3/4	2 7/16	30.91	2	-	BOX	OK	4 9/16	4	9/16	-	-	4.627	26 15/16	OK	4 9/16	3 29/32	3 11/32	4.621	24 1/4	OK
							PIN	DS	OK	OK	OK	-	-	OK	OK	OK	OK	OK	OK	OK	OK	OK

Summary				Markings & Abbreviations				Inspection Services Mark "X" appropriately			
Good Box Connections	7	Refaced Connections	0	Cracked	CR	Refaced	RF	Visual	X	Lead Gauging	
Good Pin Connections	8	MS-RF Box	0	Damaged Shoulder	DS	Bore Back	BB				
Damaged/Def. Boxes	3	MS-RF Pin	0	Damaged Threads	DT	Relief Groove	RG	Dimensional	X	Thread Profile Gauge	X
Damaged/Def. Pins	2	Total Good Conns	15	Pulled Threads	PT	Counter Bore	CB				
HB Box Damaged	0	Total Conns for Repair	5	Pitted Threads	PTD	Bevel	BVL	Blacklight	X	Redoping of Connections	X
HB Pin Damaged	0	Total Good Joints	5	Galled Threads	GT	Oversize (more than)	OS				
Colour codes				Swelled	SW	Undersize (less than)	US	MPI Critical Areas	X	UTEA	
Shop Repairable	YELLOW	Scrapped	RED	Pitted Seal	PS	Machine Shop Reface	MS-RF				

INTERNAL PLASTIC COATING CONDITION: 1 - 100% Intact 2 - ≤20% Overall Coating Loss 3 - >25% to ≤35% Overall Coating Loss 4 - >35% Overall Coating Loss

Serial No.	Equipment Name	Calibration Due Date
2165885	BLACK LIGHT	16-Apr-26
DCC-102	COIL	16-Apr-26
2634	AC YOKE	16-Apr-26
1716001012	U.V METER	16-Apr-26
04927	FIELD INDICATOR	16-Apr-26
ACYB-152	TEST BLOCK	14-Jan-26

Inspector's Comments:

03 BOX & 02 PIN CONNECTIONS WERE FOUND DAMAGED.
 ALL OTHER CONNECTIONS WERE FOUND TO BE OK AT THE TIME OF INSPECTION

