



CERTIFICATE OF CONFORMITY

CLIENT : CANSKO DUBAI LLC.
JOB # : W/2/1201170
ORDER # : 11913/6442 DATE : 03.09.2012
ITEM# : 13-5/8" X 5M SHAFFER-2-7/8" PIPE RAM BLOCKS
Model# : SL Type # : T70
QTY : 01 SET ASSET NO : CAN-10-063

FOLLOWING IS THE SCOPE OF WORK:

1. RECEIVE THE UNIT IN WORK SHOP AND CARRY OUT VISUAL INSPECTION.
2. DISASSEMBLE AND REMOVE SEALS AND GRIT BLAST ON THE EXTERNAL SURFACES OF PIPE RAM BLOCKS COMPONENTS.
3. CARRY OUT MPI & HARDNESS TESTING ON THE PIPE RAM AS PER SHAFFER SPECIFICATIONS.
4. DRESS AND POLISH ON ALL REQUIRED AREAS.
5. APPLY BASE COAT PRIMER.
6. CARRY OUT RE-ASSEMBLY OF THE PIPE RAM.
7. PROTECT FOR SHIPPING.

FOLLOWING DOCUMENTS ATTACHED :

1. NDT EXAMINATION REPORT.

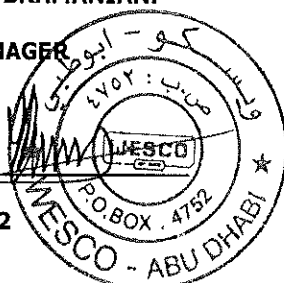
WESCO REPRESENTATIVE

NAME : K. BALASUBRAMANIAN.

POSITION : HSEQ MANAGER

SIGNATURE : _____

DATE : 30.09.2012



QA/QC-RS/6815-7/2012

Shaffer Pipe Ram Block Inspection Report												
Wesco Ref: W/2/1201170			CUSTOMER		CANSKO		RAM TYPE & SIZE					
Wesco Ref: W/2/1201170			CUSTOMER		CANSKO		RAM TYPE & SIZE					
Customer ID#	Shaffer Serial#	Pipe ram size	Ram Block Height (1)	Pipe radius (thru Bore) (2)	Rubber seal groove face (3)	Pipe Support Area (4)	Lifting holes (5)	Retract Screw location hole (6)	Ram Block male/female locating guide (7)	Ram Holder Height (8)	Ram Holder Side pads (9)	Ram shaft slot (10)
CAN-10-315	P/NO 137058 T-70	9 5/8" PIPE	4.487" LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	NO S/T NEED DRESSING	5/8 UNC RETAP ONLY	1 1/8 UNS RETAP ONLY	NA	NO. 9 HOLDER FOUND MAJOR CRACK BEYOND REPAIR RECOMMEND TO SCRAP		
CAN-10-315	P/NO 137058 T-70	9 5/8" PIPE	4.487" LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	NO S/T NEED DRESSING	5/8 UNC RETAP ONLY	1 1/8 UNS RETAP ONLY	NA	4.440" LIGHT DAMAGE NEED DRESSING	18.641" LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING
Hardness results		Block 1	200,214	NDT Results		HOLDER	NO. 9 CRACK					
Hardness results		Block 2	206,206	NDT Results OK		Block 2						
COMMENTS:												
2 NOS. RAM BLOCKS AND 1 HOLDER FOUND LIGHT DAMAGED, NEED TO DRESS AND POLISH. 1 NO. HOLDER FOUND CRACK BEYOND REPAIR . RECOMMEND TO SCRAP (NO. 9)												
CAN-10-063	P NO. 137014 T-70	2 7/8" PIPE	4.481" LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	NO S/T NEED DRESSING	5/8 UNC RETAP ONLY	1 1/8 UNS RETAP ONLY	LIGHT DAMAGE NEED DRESSING	4.442" NEED DRESSING	18.639" LIGHT DAMAGE NEED DRESSING	NEED DRESSING
CAN-10-063	P NO. 137014 T-70	2 7/8" PIPE	4.482" LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	LIGHT DAMAGE NEED DRESSING	NO S/T NEED DRESSING	5/8 UNC RETAP ONLY	1 1/8 UNS RETAP ONLY	LIGHT DAMAGE NEED DRESSING	4.433" NEED DRESSING	18.638" LIGHT DAMAGE NEED DRESSING	NEED DRESSING
Hardness results		Block 1	206, 232	NDT Results		Block 1	OK					
Hardness results		Block 2	206, 206	NDT Results		Block 2	OK					
COMMENTS:												
2 NOS. RAM BLOCKS AND 2 NOS. HOLDERS FOUND LIGHT DAMAGED, NEED TO DRESS AND POLISH.												

CERTIFICATION

Date Received	04. 10. 2012	
Logged	Yes / No	
Electronically Filed	Yes / No	
Linked to Aspire	Yes / No	
Cert Reviewed & Approved - 1	Yes / No	<i>[Signature]</i>
Cert Reviewed & Approved - 2	Yes / No	<i>[Signature]</i>
If rejected, give reason :		